

8		7		6		5		4		3		2		1	
ITEM NO.	PartNo	DESCRIPTION				Material		Down/QTY.		REVISION	ISSUE	DESCRIPTION		SIG	DATE
1	20-0086	Roller Trim Cable				See BOM		1		02	A	ROLLER TRIM SIDE BOLTS NOW M6 X 190, INSTEAD OF M6 X 180. ADDED NOTE ABOUT WELDING BRACKETS		THB	24/06/2021
2	90-8004	N-M5-F-304 Nut M5 Full Stainless				304 Stainless Steel		2		03	A	ADDED NEW FLAT PLATE DESIGN		THB	24/08/2021
3	90-9003	W-M05-10-316 Washer				316 Stainless Steel		2		03	B	WASHERS ADDED UNDER BOLTS		THB	30/08/2021
4	90-8001	N-M06-F-316 Nut M6 Full Stainless				316 Stainless Steel		2							
5	90-9004	W-M06-12-316 Washer				316 Stainless Steel		6							
6	20-0091	Roller Trim - Cable Plate				316 Stainless Steel x 4 mm		1							
7	90-2021	BH-M06-16-316 Screw - Socket Button Head M6 x 16mm Stainless				316 Stainless Steel		1							
8	20-0088	Roller Trim - Wheel Assy				See BOM		1							
9	20-0090	Roller Trim - Washer				Aluminium 6061-T6		1							
10	60-0046	Trim Ring - Roller Trim				See BOM		1							
11	20-0095	Roller Trim - Shroud				Aluminium 6061-T6		1							
12	90-9001	W-M03-07-316 Washer				316 Stainless Steel		2							
13	90-0070	CH-M03-10-316 Screw - M3 x 10mm Socket Cap Head				316 Stainless Steel		2							
14	90-1003	HH-M06-180-316 Screw - Hex Head				316 Stainless Steel		2							
15	90-1017	HH-M06-190-316 Screw - Hex Head				316 Stainless Steel		2							

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN **MILLIMETERS**
SURFACE FINISH: Ra = 0.8µm
TOLERANCES:

- LINEAR: 1 DEC. ± 0.1
2 DEC. ± 0.05
- ANGULAR: 0.25°

FINISH:

MATERIAL: See BOM

DRAWN: THB 30/04/2020

PART NO.:
20-0085

TITLE:
Roller Trim Assy

Source Asia Co. Limited.

DO NOT SCALE DRAWING

REVISION / ISSUE:
R03B

SCALE: 1:33.3

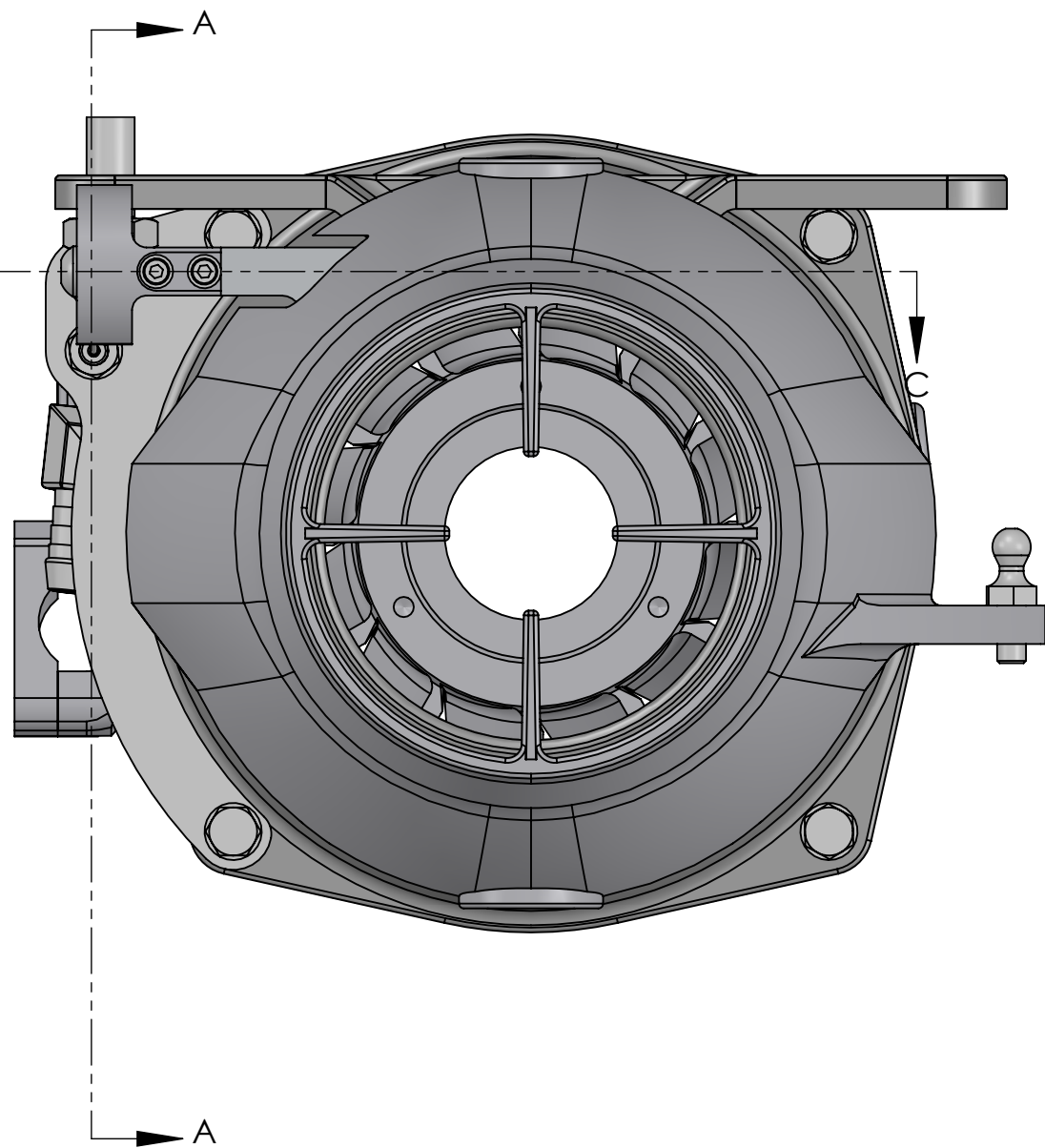
A3 SHEET 1 OF 2

UNLESS OTHERWISE SPECIFIED:
DEBURR AND BREAK
SHARP EDGES

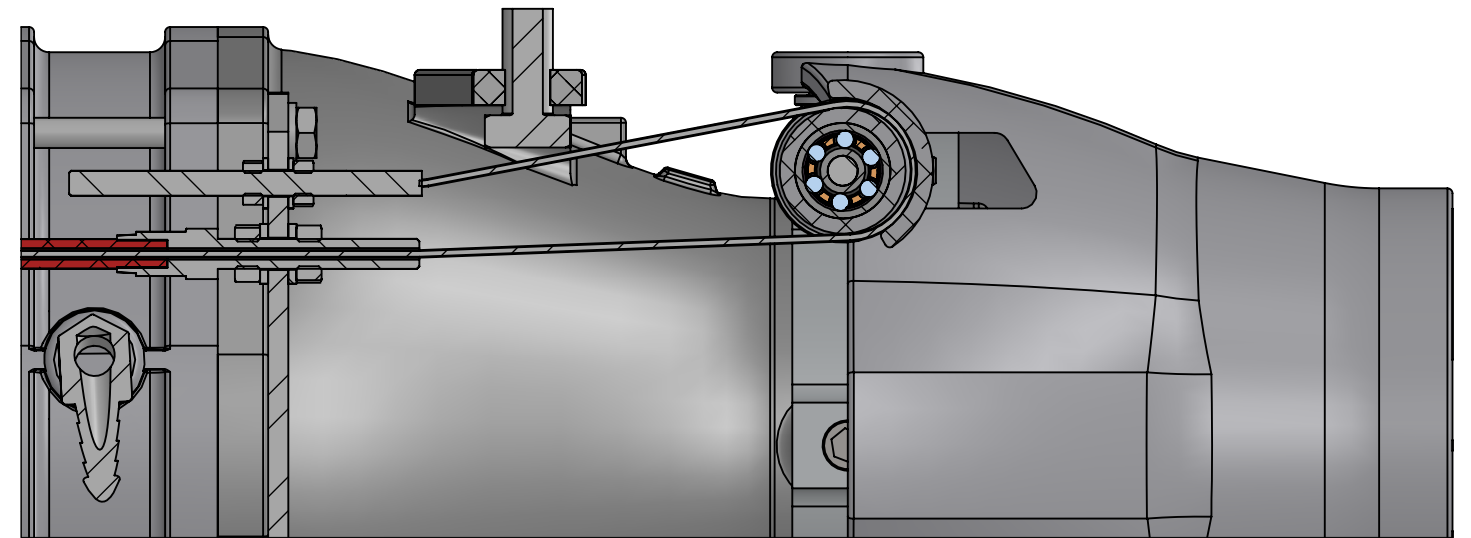
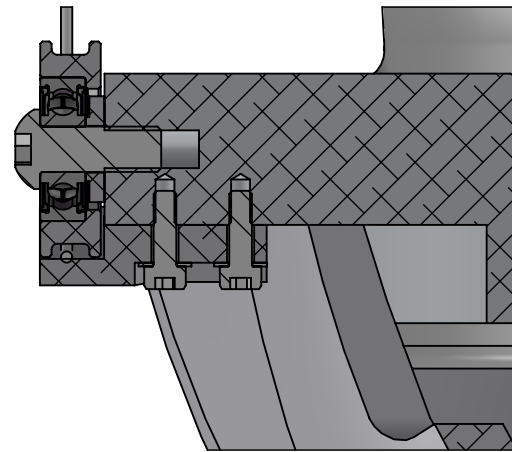
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8		7		6		5		4		3		2		1	
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SECTION C-C
SCALE 1 : 1



SECTION A-A
SCALE 1 : 1.5

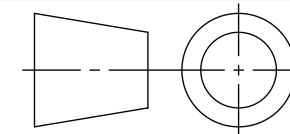
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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN **MILLIMETERS**
SURFACE FINISH: $Ra = 0.8\mu m$
TOLERANCES:
• LINEAR: 1 DEC. ± 0.1
 2 DEC. ± 0.05
• ANGULAR: 0.25°

FINISH:

MATERIAL: See BOM

DRAWN: THB 30/04/2020



PART NO.:

20-0085

TITLE:

Roller Trim Assy

Source Asia Co. Limited.

DO NOT SCALE DRAWING

SCALE: 1:33.3

REVISION / ISSUE:

R03B

A3 SHEET 2 OF 2

UNLESS OTHERWISE SPECIFIED:
DEBURR AND BREAK
SHARP EDGES